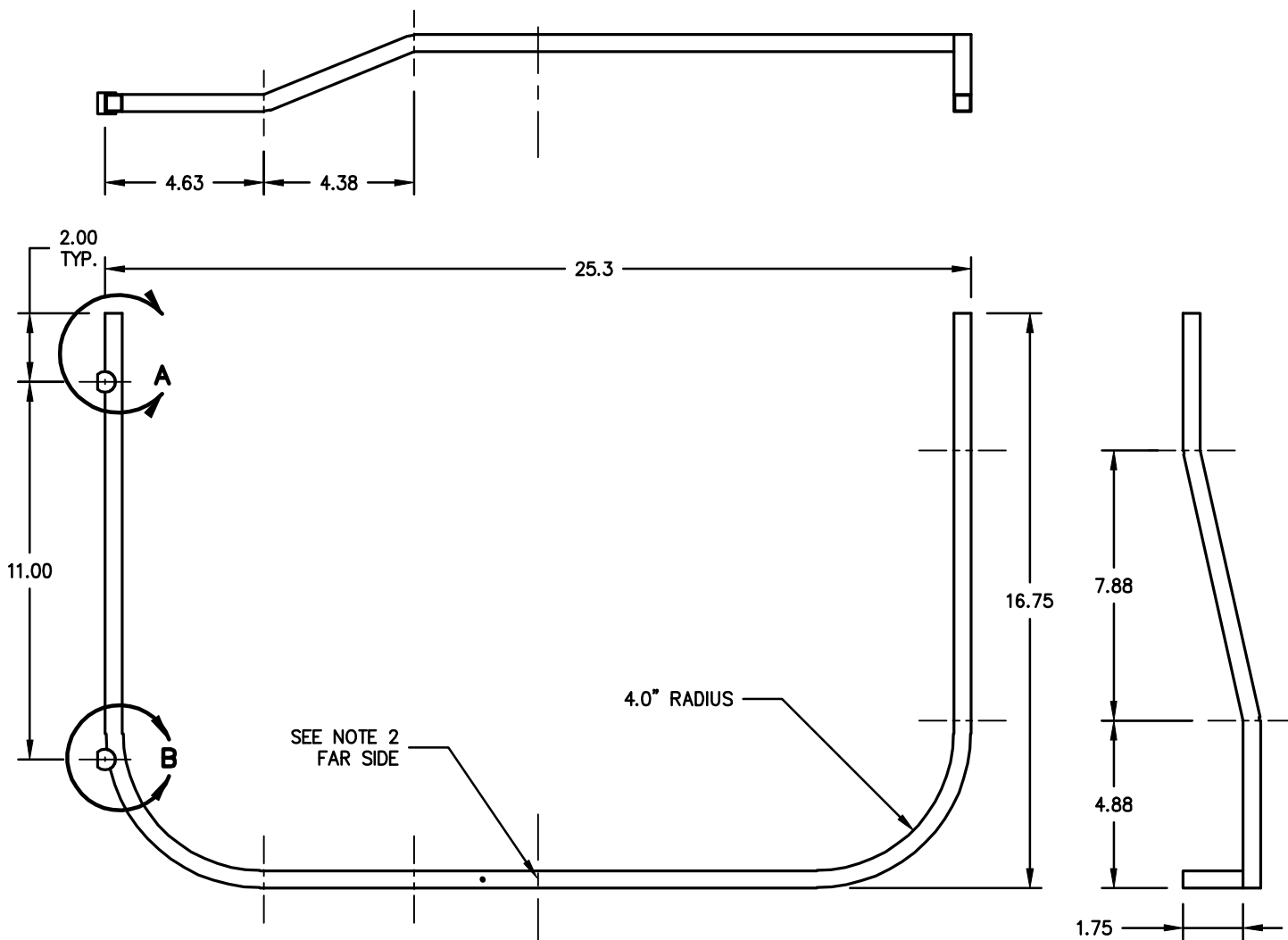



REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	ORIGINAL ISSUE		
1	REFORMAT TO A4 SIZE; UPDATE TITLE BLOCK	BJC	23/10/2016



(01) END HOOP

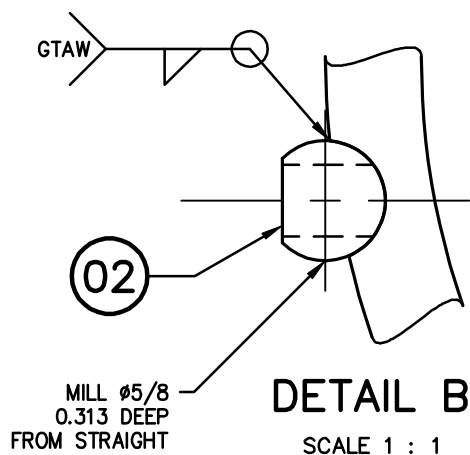
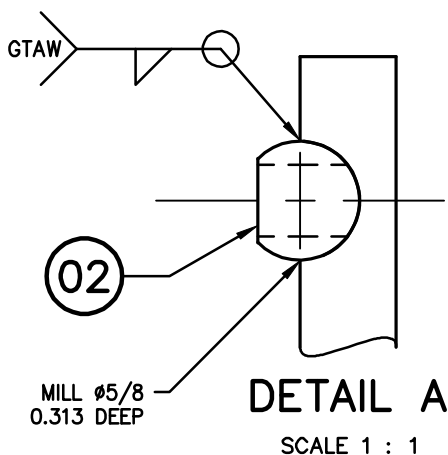
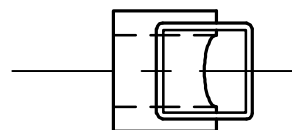
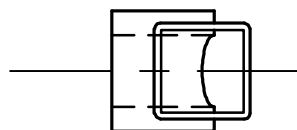
2	69823-02	02	LUG	1018 MILD STEEL	AISI 1010/1020	5/8 ROD
	94522-01	01	END HOOP	4130 STEEL COND. N	MIL-T-6736	1/2 x 0.035 SQR. TUBE
QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

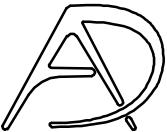
LIST OF MATERIALS

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	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS								

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. DRILL #30 VENT HOLE IN BOTTOM OF HOOP FOR VENTING OF WELD GASES.
3. WELDING OF STEEL LUGS TO BE COMPLETED BY GTAW METHOD TO AMS2685C.
WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.



	APPROVALS		DATE			AERO DESIGN LTD.			
	DRAWN: JEFF CLARKE		13 SEPT 2011			9888A MALASPINA ROAD			
	CHECKED: E. BURGOIN		25 OCT 2011			POWELL RIVER, BC, CANADA, V8A 0G3			
					TEL: 604.483.2376				
					www.aerodesign.ca				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1					BELL 206L SERIES, 407 QUICK RELEASE CARGO BASKET AFT HOOP				
					SCALE 1 : 5	DWG. SIZE	DWG. NO.	REV.	
					SHEET 2 OF 2	A4	94522	1	